MODBUS-RTU for ECP STEPPER

MODBUS-RTU protocol specifications for LAN control of ECP STEPPER series devices

Document: **MODBUS-RTU_ECPSTEPPER_1-22_ENG**

REED AND KEEP

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1: GENERAL DESCRIPTION

1.1 MODBUS PROTOCOL

The data communication system based on Modbus protocol allows to connect up to 247 devices in a common RS485 line with standard format and communication mode.
Communication takes place in half duplex by frame (transmitted continuously); only master (PC , PLC ...) can start polling with slaves as question/answer (only one slave addressed) and the polled slave answers. The slave answers after a minimum pause of 3,5 characters between received frame and the one to be transmitted.
Also broadcast communication mode exists where the master send a request to all the slaves simultaneously, and they give no answer back; this mode it's not available with this controller.
The data serial transmission mode implemented on the controller is RTU type (Remote Terminal Unit), where data are exchanged in binary format (8 bit characters).

1.2 SERIAL CONFIGURATION

Serial line:	***RS485***
Baud rate:	***1200, 2400, 4800, 9600, 14400, 19200, 38400***
Data lenght:	***8 bit***
Parity:	***none, even or odd***
Stop bit:	***1***

Serial transmission of characters in RTU format

Start	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	Stop

1.3 *MESSAGE FORMAT(FRAME)*

Each message (Frame) is made, based on MODBUS-RTU standard, by the following parts:

Start	*Device address*	*Function code*	*Data*	*CRC16*		*Stop*
pause (3.5 times the character transmission period)	Byte	Byte	n x Byte	LSByte	MSByte	pause (3.5 times the character transmission period)

- **Start / Stop :**
  Message starts with a 4,5ms pause (time higher than 3.5 times the character transmission period).
  See chap. 4.1 for further clarifications.

- **Device address**:
  Device address with whom the master established the polling; it's a value between 1 and 247. Address 0 is reserved to the broadcast, message sent to all slave devices (not active on this controller). RS485 line allows to connect together up to 32 devices (1 Master + 31 slaves), but with appropriate "bridges" or relay devices it is possible to use the whole logical addressing field.

- **Function Code:**
  Code of the function to be execute or already executed; On device are active codes 0x03 (register reading), 0x06 (single register writing) and 0x2B/0x0E (identification data reading).

- **Data:**
  Data that must be exchanged.

- **CRC16:**
  Error checking field based on CRC16 algorithm. CRC16 is calculated on the whole message by the master device which is trasmitting and attached to the message itself. The slave, at the end of reception, calculates CRC16 on the message and compares it with the value learnt by the master; if the values do not match, the message will be considered not valid and will be discarded without sending any answer to the master.
  The following fragment of C code shows the CRC16 calculation mode:

```
unsigned int CRC16
void Modbus_CRC(unsigned char *Frame, unsigned char FrameLength)
{
unsigned char ByteCount;
unsigned char i;
unsigned char bit_lsb;
CRC16 = 0xFFFF;
for (ByteCount=0;ByteCount<FrameLength;ByteCount++)
  {
  CRC16^=Frame[ByteCount];
  for (i=0;i<8,i++)
    {
    bit_lsb = CRC16 & 0x0001;
    CRC16 = CRC16>>1;
    if (bit_lsb == 1)
      CRC16 ^= 0xA001;
    }
  }
}
```

1.4 *MESSAGES SYNCHRONIZATION*

Message synchronization between transmitter and receiver is made placing a pause on the messages at least 3.5 times the character transmission period. If the receiver does not receive any Byte for 3.5 times the character transmission period, consider the last message completed and set the next Byte received ad the first one of a new message.
The slave, once received the complete message, decodes it and, if there are no errors, sends the answer message to the master. To send the answer, slave keeps RS485 line busy, wait a pause of 3.5 times the character transmission period, send the complete message, wait 3.5 times the character transmission period and then release the RS485 line.
The master unit will have to consider these periods to avoid risks of transmission overlap; in particular must be set a proper answer reception time-out before starting a new transmission (typical time-out value: 500msec or higher, for a baud rate = 9600).

1.5 *ERROR MESSAGES (EXCEPTIONS)*

The device, if not possible to complete the required operation, answers with an error message, in the following format:

Device address	***Function Code***	***Exception Code***	***CRC16***	
Byte	Byte	Byte	LSByte	MSByte

- **Device address**:
  Address of slave device answering
- **Function Code**:
  Function code MSb =1 (to show exception); i.e. 0x83 (for 0x03 reading) or 0x86 (for 0x06 writing)
- **Exception Code**:
  Exception codes handled by the device are the following:

Exception code	***Description***	***Exception cause***
0x01	Function not implemented	A function code not available was requested, different from 0x03, 0x06 and 0x2B/0x0E.
0x02	Address not valid	It's generated in several situations: - a not implemented register has been requested (or a not-existing area) - a reading of a number of registers that goes further on the implemented area has been requested (starting from requested address) - tried to write on a read-only area
0x03	Value not valid for datum	It's generated in several situations: - message 0x2B/0x0E DeviceIdCode is not correct - has been tried to write a parameter with an out of range value

Error control field based on the CRC16 algorithm.

Note:
In case the device identifies in the received message an error on format or in CRC16, the message is discarded (considered not valid) and no answer is sent.

2: COMMANDS DESCRIPTION

All the registers, to equalize the interpretation, are handled in a Word format (16 bit), even if an 8-bit parameter is contained.

2.1 *REGISTER READING (0x03)*

Format of command sent by the Master:

Device address	***Function Code***	***Register address***		***Number of registers***		***CRC16***	
Byte	Byte	MSByte	LSByte	MSByte	LSByte	LSByte	MSByte

- **Device address**:
  Address of slave device to be polled
- **Function Code**:
  Function code to be executed, in this case register reading (0x03)
- **Register address**:
  Starting register address for reading expressed with two Bytes; (MSByte) and (LSByte).
- **Number of registers**:
  indicates the number of Word required from the starting address. If a number of registers more than 1 is requested, the answer message will provide all the registers required with consecutive addresses starting from the address shown on the "register address" field.
  The number of registers to read is expressed on two Bytes, particularly for this controller (MSByte) must always be 0x00 and (LSByte) with range 1-10.
- **CRC16:**
  Error control field based on the CRC16 algorithm.

Format of answer message from slave:

Device address	***Function Code***	***Bytes of datum No.***	***Datum 1***		***Datum 2***		***Datum n***		***CRC16***	
Byte	Byte	Byte	MSByte	LSByte	MSByte	LSByte	MSByte	LSByte	LSByte	MSByte

- **Device address**:
  Address of slave device answering
- **Function Code**:
  Function code to be answered to, in this case register reading (0x03)
- **Bytes' number of datum**:
  Contains the total Bytes number of data.
  Consider that the Bytes' number of datum is the double of the number of registers (because we talk about word). I.e. if in the polling message 2 registers are requested, in the answer message Bytes' number of datum must be set as 4.
- **Datum n** :
  Contains data sequences each expressed on two Bytes; (MSByte) and (LSByte).
- **CRC16:**
  Error control field based on the CRC16 algorithm.

2.2 *SINGLE REGISTER WRITING (0x06)*

Format of command sent by the Master:

Device address	***Function Code***	***Register address***		***Datum***		***CRC16***	
Byte	Byte	MSByte	LSByte	MSByte	LSByte	LSByte	MSByte

- **Device address**:
  Address of slave device to be polled
- **Function Code**:
  Function code to be executed, in this case single register writing (0x06)
- **Register address**:
  address of register to write expressed with two Bytes; (MSByte) and (LSByte).
- **Data**:
  Value to be assigned to the register expressed with two Bytes; (MSByte) and (LSByte).
- **CRC16:**
  Error control field based on the CRC16 algorithm.

Format of answer message from slave:

Device address	***Function Code***	***Register address***		***Datum***		***CRC16***	
Byte	Byte	MSByte	LSByte	MSByte	LSByte	LSByte	MSByte

The answer message is a simple echo of the polling message to confirm that the variable has been modified.

2.3 *DATA READING OF DEVICE IDENTIFICATION (0x2B / 0x0E)*

Format of command sent by the Master:

Device address	***Function Code***	***MEI type***	***Read Device Id Code***	***Object Id***	***CRC16***	
Byte	Byte	Byte	Byte	Byte	LSByte	MSByte

- **Device address**:
  Address of slave device to be polled
- **Function Code**:
  Function code to be executed, in this case identification data reading (0x2B)
- **MEI type**:
  Modbus Encapsulated Interface type: it must be 0x0E.
- **Read Device Id Code**:
  Indicates the access type to data: it must be 0x01.
- **Object Id**:
  Indicates the starting object for data reading (range: 0x00 – 0x02).
- **CRC16:**
  Error control field based on the CRC16 algorithm.

Format of answer message from slave:

Device address	***Function code***	***MEI Type***	***Read Device Id Code***	***Conformity level***	***More Follows***	***Next Object Id***	***Number Of Object***	***Object Id (n)***	***Object Length (n)***	***Object Value (n)***	***CRC16***	
Byte	Byte	Byte	Byte	Byte	Byte	Byte	Byte	Byte	Byte	ASCII String	LSByte	MSByte

- **Device address**:
  Address of slave device answering
- **Function Code**:
  Function code to be executed, in this case identification data reading (0x2B)
- **MEI type**:
  Modbus Encapsulated Interface type: it must be 0x0E.
- **Read Device Id Code**:
  Indicates the access type to data: it must be 0x01.
- **Conformity level**:
  indicates the slave conformity level: it is always 0x01.
- **More Follows**:
  indicates the number of additional transactions requested: it is always 0x00.
- **Next Object Id**:
  indicates the object that has to be requested in the eventual following transaction: it is always 0x00
- **Number Of Object**:
  number of objects that follow (1, 2 o 3).

- **List of**:
    - **Object Id**:
      current object number .
    - **Object Length**:
      length of following string.
    - **Object Value**:
      ASCII string that contains the identification information.

- **CRC16:**

Error control field based on the CRC16 algorithm.

Reading example of all controllers identification information with software ECP STEPPER rev. 2 (address 1)

Demand message:: (01 2B 0E 01 00 4C 78 51 04)

- **Indirizzo dispositivo**: 0x01
- **Codice funzione**: 0x2B
- **Tipo MEI**: 0x0E
- **Read DeviceIdCode**: 0x01
- **ObjectId**: 0x00
- **CRC16: :** to be calculated on previous values

Answer message:

- **Indirizzo dispositivo**: 0x01
- **Codice funzione**: 0x2B
- **Tipo MEI**: 0x0E
- **Read DeviceIdCode**: 0x01
- **Conformity level**: 0x01
- **More Follows**: 0x00
- **Next ObjectId**: 0x00
- **Number Of Object**: 0x03
- **ObjectId**: 0x00
- **Object Length**: 0x04
- **Object Value**: 'PEGO' (Vendor Name field)
- **ObjectId**: 0x01
- **Object Length**: 0x08
- **Object** Value: 'STEPP200' (Product Code field)
- **ObjectId**: 0x02
- **Object Length**: 0x03
- **Object Value**: '002' (Revision field)
- **CRC16: :** to be calculated on previous values

3: REGISTERS AND ADDRESSES DESCRIPTION

Each register has a 16 bit dimension. It has been formed some blocks of variables (each with a different MSByte address) basing on the the type of these variables. In the followings paragraphs are described in the detail all the available blocks and, for each block, the implemented variables. At the beginning of each table it has been indicated in the first row if its data could be only read (READ-ONLY) or written and read (READ/WRITE).

TABLE COLUMNS DESCRIPTION:

- **Register** :
  It indicates the register address that has to be used in the structure of Modbus command for reading or writing the data into device. It is expressed on two Bytes: (MSByte) and (LSByte).
- **Description** :
  Description of the register and possible corresponding programming variable of the device.
- **Meaning and Bytes range:**
  Dimension (MSByte and LSByte), allowed range and notes about register.
- **U.M. :**
  Unit of measure of datum contained in the register.
- **Conv. :**
  Values contained in the registers that represent signed variables require a conversion and they are marked from **X** sign in the following column.
  Conversion procedure:
  - If the value contained in the register is included between 0 and 32767, it represents a positive or null number (the results is the value itself)
  - If the value contained in the register is included between 32768 and 65535, it represents a negative number (the results is the register value - 65536)
- **Molt :**
  It indicates the multiplication factor that has to be mapped to register's datum and that coupled to columns U.m and Conv permits the right interpretation of the value to convert.
  Esempi:
  A datum **(0x0012)** = 18 with Molt =**0,1** / U.m= **°C** / Conv=**C** corresponds to a temperature of (18x0,1)= **1,8 °C**
  A datum **(0xFFF0)** = 65520 with Molt =**0,1** / U.m= **°C** / Conv=**C** corresponds to a temperature [(65520 – 65536) x0,1] = **-1,6 °C**
  A datum **(0x0078)** = 120 with Molt =**1** / U.m= **min** / Conv=**C** corresponds to a time of (120x1)= **120 minutes**
  A datum **(0x0014)** = 20 with Molt =**0,1** / U.m= **°C** / Conv=**C** corresponds to a temperature of (20x0,1)= **2,0 °C**

3.1 *ANALOG INPUTS*

READ-ONLY						
Register	***Description***	***Bytes meaning and range***		***U.M.***	***Conv***	***Molt***
256	Ambient temperature	MSByte LSByte	Resolution 0,1°C range: -45°C .. +99°C Values > +99°C indicate broken probe	°C	X	0,1
257	Evaporator temperature	MSByte LSByte	Resolution 0,1°C range: -45°C .. +99°C Values > +99°C indicate broken probe	°C	X	0,1

3.2 *PARAMETERS*

READ / WRITE						
Register	***Description***	***Bytes meaning and range***		***U.M.***	***Conv***	***Molt***
768	temperature set point	MSByte LSByte	0.1 °C steps, with sign range: LSE..HSE	°C	X	0,1
769	**r0** temperature differential	MSByte LSByte	0.1 °C steps range: 0.2..10.0 °C	°C		0,1
770	**d0** defrosting period	MSByte LSByte	1 hour steps range: 0..24 hours (0 = disabled)	ore		1
771	**d2** end-of-defrosting temperature	MSByte LSByte	1 °C steps, with sign range: -35..+45 °C	°C	X	1
772	**d3** max defrosting duration	MSByte LSByte	1 minute steps range: 1..240 minutes	min		1
773	**d7** dripping duration	MSByte LSByte	1 minute steps range: 0..10 minutes (0 = disabled)	min		1
774	**F5** fans stop duration post defrosting	MSByte LSByte	1 minute steps range: 0..10 minutes (0 = disabled)	min		1
775	**A1** temperature alarm minimum threshold	MSByte LSByte	0,1 °C steps, with sign range: -45°C..(A2-1°C)	°C	X	0,1
776	**A2** temperature alarm maximum threshold	MSByte LSByte	0,1 °C steps, with sign range: (A1+1°C)..+99°C	°C	X	0,1
777	**dFr** Enabling evaporator defrosting in real time	MSByte LSByte	range: 0..1, (1 = enable)	num		1
778	**dF1** Defrost time n.1	MSByte LSByte	10 minute steps range: 0..143 (143 = 23:50)	min		10
779	**dF2** Defrost time n.2	MSByte LSByte	10 minute steps range: 0..143 (143 = 23:50)	min		10
780	**dF3** Defrost time n.3	MSByte LSByte	10 minute steps range: 0..143 (143 = 23:50)	min		10

READ / WRITE						
Register	**Description**	**Bytes meaning and range**		**U.M.**	**Conv**	**Molt**
781	**dF4** Defrost time n.4	MSByte LSByte	10 minute steps range: 0..143 (143 = 23:50)	min		10
782	**dF5** Defrost time n.5	MSByte LSByte	10 minute steps range: 0..143 (143 = 23:50)	min		10
783	**dF6** Defrost time n.6	MSByte LSByte	10 minute steps range: 0..143 (143 = 23:50)	min		10
784	**tdS** Inizio fase giorno	MSByte LSByte	passi di 10 minuti range: 0..143 (143 = 23:50)	min		10
785	**tdE** Fine fase giorno	MSByte LSByte	passi di 10 minuti range: 0..143 (143 = 23:50)	min		10
786	**F3** fans status with stopped compressor	MSByte LSByte	range: 0..2, 0 = fans in continuous gear 1 = fans On with Compressor On 2 = fans disabled	num		1
787	**F4** fans stop in defrosting	MSByte LSByte	range: 0..1, (1 = stopped fans)	num		1
788	**F6** Evaporator fans activation for air recirculation	MSByte LSByte	1 minute steps range: 0..240 minutes 0 = function disabled	min		1
789	**F7** Evaporator fans duration for air recirculation	MSByte LSByte	1 seconds steps range: 0..240 seconds	sec		1
790	**dE** evaporator probe exclusion	MSByte LSByte	range: 0..1, (1 = probe excluded)	num		1
791	**d1** defrosting with cycle inversion (hot gas)	MSByte LSByte	range: 0..2, 0 = with resistance 1 = with hot gas 2 = Heater with temperature control	num		1
792	**dPo** Defrost at power on	MSByte LSByte	range: 0..1, 0 = disabilitato 1 = abilitato	num		1
793	**dSE** Smart defrost	MSByte LSByte	range: 0..1, 0 = disabilitato 1 = abilitato	num		1
794	**dSt** Smart defrost setpoint	MSByte LSByte	1 °C steps, with sign range: -30..+30 °C	°C	x	1

795	**dFd** Display viewing during Defrost	MSByte LSByte	range: 0..2, 0 = current temperature 1 = temperature at the start of the defrost 2 = “DEF”	num		1
796	**ALd** temperature alarm signaling delay	MSByte LSByte	1 minutes steps range: 1..240 minutes	min		1
797	**AtE** Temperature alarm enabling	MSByte LSByte	range: 0…3 0 = always enabled 1 = disabled in case of standby 2 = disabled if door switch active 3 = disabled if standby or Door switch active	num		1
798	**C1** compressor re-starting delay	MSByte LSByte	1 minute steps range: 0..15 minutes (0 = disconnected)	min		1
799	**CAL** ambient probe calibration	MSByte LSByte	0.1 °C steps, with sign range: -10.0..+10.0 °C	°C	X	0,1
800	**CE1** Operating time ON for the compressor in case of broken ambient probe (Emergency function)	MSByte LSByte	1 minute steps range: 0..240 minutes (0 = disabled)	min		1
801	**CE2** Operating time OFF for the compressor in case of broken ambient probe (Emergency function)	MSByte LSByte	1 minute steps range: 5..240 minutes	min		1
802	**doC** compressor safety time for door switch	MSByte LSByte	1 minute steps range: 0..5 minutes (0 = disconnected)	min		1
803	**tdo** compressor restart time after door opening	MSByte LSByte	1 minute steps range: 0..240 minutes (0 = disconnected)	min		1
804	**FSt** fans blockage temperature	MSByte LSByte	1 °C steps, with signs range: -45..+45 °C	°C	X	1
805	**Fd** Differential on fans blockage	MSByte LSByte	1 °C steps range: 1..10 °C	°C		1
806	**LSE** temperature set-point minimum limit	MSByte LSByte	1 °C steps, with sign range: -45°C..(HSE-1°C)	°C	X	1

807	**HSE** temperature set-point maximum limit	MSByte LSByte	1 °C steps, with sign range: (LSE+1°C)..+45°C	°C	X	1
808	**dnE** Enable day/night (energy saving)	MSByte LSByte	range: 0..1, 0 = disabled 1 = enabled	num		1
809	**nSC** Correction factor for the night SET	MSByte LSByte	0,1 °C steps, with sign -20,0 ÷ +20,0 °C	°C	x	1
810	**StA** Set temperatura relè ausiliario	MSByte LSByte	passi di 1 °C, con segno range: -45..+99 °C	°C	X	1
811	**BEE** Buzzer enable	MSByte LSByte	range: 0..1, 0 = disabled 1 = enabled	num		1

3.2a *REAL-TIME CLOCK PARAMETERS*

READ/WRITE						
Register	***Description***	***Bytes meaning and range***		***U.M.***	***Conv***	***Molt***
1024	minute clock	MSByte LSByte	Range: 0..59	Min.		1
1025	hour clock	MSByte LSByte	Range: 0..23	Ora		1
1026	year	MSByte LSByte	Range: 0..99	num		1
1027	Month	MSByte LSByte	Range: 1..12	num		1
1028	dAY	MSByte LSByte	Range: 1..28, 1..29, 1..30, 1..31 (according to the month and year)	num		1

N.B. – When you change the hour or minutes of the clock the seconds are forced to zero.

3.2b READ ONLY PARAMETERS

READ						
Register	**Description**	**Bytes meaning and range**		**U.M.**	**Conv**	**Molt**
512	**In1** Digital input 1 setting	MSByte LSByte	range: -17 . . +17	num	x	1
513	**In2** Digital input 3 setting	MSByte LSByte	range: -17 . . +17	num	x	1
514	**In3** Digital input 3 setting	MSByte LSByte	range: -17 . . +17	num	x	1
515	**In4** Digital input 4 setting	MSByte LSByte	range: -17 . . +17	num	x	1
516	**AU1** Digital output AUX 1 functioning setting	MSByte LSByte	Range: -7..+7	num	X	1
517	**AU2** Digital output AUX 2 functioning setting	MSByte LSByte	Range: -7..+7	num	X	1

3.3 *INPUTS / OUTPUTS / ALARMS STATUS*

READ-ONLY							
Register	***Description***	***Bytes meaning***			***U.M.***	***Conv***	***Molt***
1280	output status	MSByte	bit 7 (MSb)	Not used	num		1
			bit 6				
			bit 5				
			bit 4				
			bit 3				
			bit 2				
			bit 1				
			bit 0 (LSb)				
		LSByte	bit 7 (MSb)	Not used			
			bit 6	Not used			
			bit 5	AUX/alarm relay			
			bit 4	dripping status			
			bit 3	cold room light relay			
			bit 2	fans relay			
			bit 1	defrost relay			
			bit 0 (LSb)	compressor relay			
1281	input status	MSByte	bit 7 (MSb)	Compressor protection, display only	num		1
			bit 6	Condenser fan prot., display only			
			bit 5	Evaporator fan prot., display only			
			bit 4	Oil pressure switch protection			
			bit 3	Minimum pressure switch protec.			
			bit 2	Maximum pressure switch prot.			
			bit 1	Pressure switch protection			
			bit 0 (LSb)	Compressor thermal protection			
		LSByte	bit 7 (MSb)	Night input			
			bit 6	remote stop defrost			
			bit 5	remote start defrost			
			bit 4	remote stand-by			
			bit 3	Pump-down			
			bit 2	Man in cold room alarm (E8)			
			bit 1	compressor protection (EC)			
			bit 0 (LSb)	door-switch			
1282	input status	MSByte	bit 7 (MSb)	Not used	num		1
			bit 6				
			bit 5				
			bit 4				
			bit 3				
			bit 2				
			bit 1				
			bit 0 (LSb)				
		LSByte	bit 7 (MSb)	Not used			
			bit 6	Not used			
			bit 5	Not used			
			bit 4	Not used			
			bit 3	Not used			
			bit 2	Not used			
			bit 1	Not used			
			bit 0 (LSb)	tPF % fixed opening			

1283	alarm status	MSByte	bit 7 (MSb)	EH – max ambient temp. alarm	num		1
			bit 6	Ed alarm			
			bit 5	Ec alarm			
			bit 4	EcO alarm			
			bit 3	EcH alarm			
			bit 2	EcL alarm			
			bit 1	Ect alarm			
			bit 0 (LSb)	E9 - Cold room light alarm			
		LSByte	bit 7 (MSb)	E8 - Man in cold room alarm			
			bit 6	E6 - Low RTC battery alarm			
			bit 5	E5 - S5 probe error			
			bit 4	E4 - S4 probe error			
			bit 3	E1 - Evaporator probe error			
			bit 2	E0 - Ambient probe error			
			bit 1	EEPROM error			
			bit 0 (LSb)	Ext EEPROM error			
1284	alarm status	MSByte	bit 7 (MSb)	Not used	num		1
			bit 6	Not used			
			bit 5	Not used			
			bit 4	Not used			
			bit 3	Not used			
			bit 2	Not used			
			bit 1	Ini Inititializing in progress			
			bit 0 (LSb)	CFG Valve not configured			
		LSByte	bit 7 (MSb)	VAL Valve alarm			
			bit 6	LOP Min evap temp S4			
			bit 5	MOP Max evap temp S4			
			bit 4	LSH Low overheating temp.			
			bit 3	EFE Evaporator alarm (display)			
			bit 2	EFc Condenser alarm (display)			
			bit 1	EcA Compressor alarm (display)			
			bit 0 (LSb)	EL – min ambient temp. alarm			

3.4 *DEVICE STATUS*

READ / WRITE							
Register	***Description***	***Bytes meaning***			***U.M.***	***Conv***	***Molt***
1536	device status	MSByte	bit 7 (MSb)	Not used	num		1
			bit 6	Not used			
			bit 5	Not used			
			bit 4	Not used			
			bit 3	Not used			
			bit 2	enabling of defrost forcing			
			bit 1	enabling of cold room light status			
			bit 0 (LSb)	enabling of stand-by status			
		LSByte	bit 7 (MSb)	Not used			
			bit 6	Not used			
			bit 5	Not used			
			bit 4	Not used			
			bit 3	Not used			
			bit 2	defrost forcing 1 = defrost 0 = non-defrost			
			bit 1	cold room light key status 1 = active cold room light 0 = non-active cold room light			
			bit 0 (LSb)	stand-by status 1 = stand-by 0 = ON			
1537	Opening request	MSByte LSByte		Range: 0 … 100 % Fixed opening request via modbus	%		1

For asking the modification of one of device status bits, the master has to send into LSByte the requested value for the bit and into MSByte the corresponding bit set to 1. i.e.: for stand-by staus forcing, the master has to send MSByte = 00000001 and LSByte = 00000001. For disabling the cold room light, the master has to send MSByte = 00000010 and LSByte = 00000000.

3.5 *EEV ANALOG INPUT*

READ-ONLY						
Register	***Description***	***Bytes meaning***		***U.M.***	***Conv***	***Molt***
1792	Suction Temperature (S4)	MSByte LSByte	Resolution 0,1°C range: -45°C .. +99°C Values >+99°C indicate broken probe	°C	X	0,1
1793	Evaporation Temperature (calculated) (S5)	MSByte LSByte	Resolution 0,1°C range: -45°C .. +99°C	°C	X	0,1
1794	Evaporation Pressure (S5)	MSByte LSByte	Resolution 0,1 bar range: -1.0 bar .. +99,0 bar Values > +99,0 bar indicate broken probe	bar	X	0,1
1795	Overheating temperature	MSByte LSByte	Resolution 0,1°C range: -50°C .. +99°C	°C	X	0,1
1796	oEV Valve opening percentage	MSByte LSByte	Resolution 0,1°C range: 0 .. 100 %	%		1
1797	PAS Valve opening position	MSByte LSByte	Resolution 10 steps range: 0 .. 999 (* 10) steps	steps		10

3.6 *EEV PARAMETERS*

READ / WRITE						
Register	***Description***	***Bytes meaning***		***U.M.***	***Conv***	***Molt***
2048	Overheating set point	MSByte LSByte	0,1 °C steps range: 0,1..25,0 °C	°C		0,1
2049	**EEV** Electronic valve management	MSByte LSByte	range: 0..6	num		1
2050	**ErE** Type of refrigerant GAS employed	MSByte LSByte	1 steps range: 0..22	num		1
2051	**EPb** Proportional band (gain)	MSByte LSByte	1% steps range: 1..100 %	%		1
2052	**EtI** Integral time PID	MSByte LSByte	2 sec steps range: 0..500 secondi	sec		2
2053	**Etd** Derivative time PID	MSByte LSByte	0,1 sec steps range: 0,0..10,0 secondi	sec		0,1
2054	**EoE** Percentage of the EEV valve opening in case of error probes	MSByte LSByte	1% steps range: 0..100 %	%		1
2055	**ESO** EEV opening at start	MSByte LSByte	1% steps range: 0..100 %	%		1
2056	**ESt** Duration during the start	MSByte LSByte	10 sec steps range: 0..Edt sec.	sec		10
2057	**EdO** EEV opening in post-defrost	MSByte LSByte	1% steps range: 0..100 %	%		1
2058	**Edt** Duration of post-defrost	MSByte LSByte	10 sec steps range: ESt..500 sec.	sec		10
2059	**EHO** Max. opening EEV	MSByte LSByte	1% steps range: 0..100 %	%		1
2060	**EPt** Temperature transducer type (S4)	MSByte LSByte	range: 0..2, 0 = NTC 1 = PT1000 2 = PTC	num		1
2061	**EP4** Pressure at 4 mA / 0 V	MSByte LSByte	0,1 bar steps range: -1,0..EP2 bar (EP4<245)	bar	X	0,1

2062	**EP2** Pressure at 20 mA / 5 V	MSByte LSByte	0,2 bar steps range: EP4..90,0 bar (EP2>0)	bar		0,2
2063	**CA4** Calibration of the Extraction temperature transducer	MSByte LSByte	0,1 °C steps range: -10,0..+10,0 °C	°C	X	0,1
2064	**CA5** Calibration of the Evaporation pressure transducer	MSByte LSByte	0,1 bar steps range: -10,0..+10,0 bar	bar	X	0,1
2065	**LSH** Low overheating temperature	MSByte LSByte	0,1 °C steps range: 0,0..SET SH	°C		0,1
2066	**ELS** LSH protection	MSByte LSByte	1 steps range: 0..9	num		1
2067	**SHd** Delay in activating the LSH alarm	MSByte LSByte	10 sec steps range: 0..240 tens of seconds	sec		10
2068	**MOP** Maximum saturated evaporation Temperature	MSByte LSByte	1 °C steps range: (LOP+1)..+45 °C	°C	X	1
2069	**EMO** MOP protection	MSByte LSByte	1% steps range: 0..100%	%		1
2070	**MOd** Delay in activating the MOP alarm	MSByte LSByte	10 sec steps range: 0..240 tens of seconds	sec		10
2071	**LOP** Minimum saturated evaporation Temperature	MSByte LSByte	1 °C steps range: -45..(MOP-1) °C	°C	X	1
2072	**ELO** LOP protection	MSByte LSByte	1% steps range: 0..100%	%		1
2073	**LOd** Delay in activating the LOP alarm	MSByte LSByte	10 sec steps range: 0..240 tens of seconds	sec		10
2074	**tPF** Forced valve positioning	MSByte LSByte	1% steps range: 0..100%	%		1

3.6a READ ONLY PARAMETERS EEV

READ-ONLY						
Register	**Description**	**Bytes meaning**		**U.M.**	**Conv**	**Molt**
2304	**tEU** Type of motorised valve connected	MSByte LSByte	range: -2..21	num		1
2305	**LSP** Minimum number of steps	MSByte LSByte	10 steps range: 0 .. (HSP-1)	steps		10
2306	**HSP** Maximum number of steps	MSByte LSByte	10 steps range: (LSP+1) .. CSP	steps		10
2307	**CSP** Closing steps	MSByte LSByte	10 steps range: HSP … 999	steps		10
2308	**Spd** Rated speed	MSByte LSByte	1 step/sec range: 0 … 999 steps/sec	Step/ sec		1
2309	**ICF** Rated current per phase	MSByte LSByte	1 mA range: ICM+1 … 800 mA	mA		1
2310	**ICM** Holding current	MSByte LSByte	1 mA range:0 … ICF-1 mA	mA		1
2311	**dut** Valve duty cycle	MSByte LSByte	1 % range: 10 ÷ 100 %	%		1
2312	**SYN** Active synchronization	MSByte LSByte	0 = off 1 = activated in opening 2 = activated in closing 3 = activated in opening and closing	num		1
2313	**CTr** Adjustment type	MSByte LSByte	0 = Microstep 1 = Full – step 2 = Half - step	num		1

4: GLOSSARY

- **Binary Number:**
  It is used in computer science for the internal representation of numbers, thanks to the simplicity to physically realize an element with two state (0,1) instead an higher number, but also with the matching with the logic values TRUE and FALSE.

- **Decimal Numer:**
  On decimal system all whole numbers can be represented using the ten digits that indicates the first ten natural numbers, included zero. The value of each of these digits depends on the position occupied inside the number, and it increases in powers of 10, from right to left.

- **Hexadecimal Number:**
  It is part of a positional numeric system with base 16, that means it uses 16 symbols instead usual 10 of the traditional numerical deciaml system. Hexadecimal generally uses symbols from 0 to 9 and then letters from A to F, for a total 16 symbols. Conventionally an hexadecimal number is preceded by 0x (i.e. 0x03) or by H (i.e. H03).

- **bit:**
  A bit is a binary digit that is one of the two symbols of numerical binary system, usually called zero (0) and one (1). It represents the definition unit of a logic state.
  It's defined also as elementary unit of the information used by a computer.

- **Byte:**
  It's the quantity of bit needed to define an alphanumeric character; particularly a Byte is made by a sequence of 8 bit (i.e. 10010110).

- **Word:**
  Unit of measure that fixes information lenght at 16 bits that is equivalent to 2 Bytes
  (i.e. 10010110 01101011).

- **LSb:**
  Less significant bit of a binary digit (first bit on the right of the indicated number)

- **MSb:**
  Most significant bit of a binary digit (first bit on the left of the indicated number)

- **LSByte:**
  Less significant Byte of a Word (Byte on the right of the indicated Word)

- **MSByte:**
  Most significant Byte of a Word (Byte on the left of the indicated Word)

NOTE

NOTE

PEGO s.r.l.
Via Piacentina, 6/b 45030 Occhiobello ROVIGO - ITALIA
Tel. +39 0425 762906 Fax +39 0425 762905
e.mail: info@pego.it – www.pego.it

SERVICE CENTER
Tel. +39 0425 762906 e.mail: tecnico@pego.it

Distributor: